



**ASSEMBLY PROCEDURE:**

1. Apply a small amount of Halocarbon 25-10M grease to one side of the seat plug thread and place in body.
2. Using the stem, screw the seat plug clockwise to seated position.
3. Insert the Teflon packing into the packing nut.
4. Screw the packing nut into the valve body and torque to 60 Ft/lbs.
5. Install thrust washer and handwheel.
6. Turn valve to open position.
7. Install handwheel spring and nut.